Qty:

: WASHER

: D2813

: N/A

: 5/3/2006

: D2813 REV A

Date: ' User:∗

Tuesday, 4/18/2006 9:58:45 AM

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

First Issue

Comment

Previous Run

: CU-DAR001 Dart Helicopters Services

: 26649 **Job Number**

Estimate Number : 11045 AIU: P.O. Number

: 4/18/2006 This Issue Prsht Rev.

S.O. No. : NIA

: NIA : 25923

: MACHINED PARTS Type

Written By **Checked & Approved By**

: Est Rev:C

JLM

Est Rev:B 00.11.16 Changed material EC

Additional Product

Job Number:



Seq. #:

MDELRINR2000

Machine Or Operation:

DELRIN ROUND BAR 2.00"

Description:

Comment: Qty.:

0.0168 f(s)/Unit Total: 0.8400 f(s)

Delrin Round Bar 2.00"

(MDELRINR2000)

Batch: M 16218

Each

50 Um:

LATHE CONV. 2.0

3.0

5.0



CONVENTIONAL LATHE

Comment: Conventional Lathe

1-Turn as per Dwg D2813

2-Deburr

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK QC8

4.0

PACKAGING 1



PACKAGING RESOURCE #1



MS

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

SB 06/05/09

Dart Ae	rospace L	.td						
W/O:			WC	RK ORDER CHANG	ES			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,						
Part No	:	PAR #:	Fault Cateç	gory:	_ NCR : Yes_1	DQA:	Date: <u>○</u>	1405/10
					QA: N/	C Closed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCR)		
		Description of NC Corrective Action			ection B Verification Approval			Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

		,	Criter Eng	Chief Eng	Date		
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NOTE: Date & initial all entries

Date:

Tuesday, 4/18/2006 9:58:45 AM

User: 4

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 26649

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Inspection Level 21

Description:

Ĺ

6.0

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Job Completion



1 Dows of

Dart Aerospace Ltd

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W/O:		•	WC	RK ORDER CHANGE	ES				
DATE STEP		PRO	PROCEDURE CHANGE By			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						٠			
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A :	Date: _	
		,			QA: N	I/C Close	d:	_ Date: _	
NCR:		\	WORK ORDE	R NON-CONFORMA	NCE (NCF	₹)			
DATE	STEP	Description of NC	Corrective Action Section			Verific	erification Approval		Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

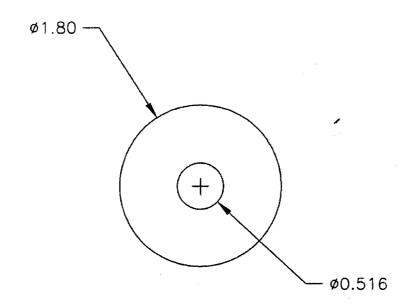
•									
DART AEROS	PACE LTD	1	Work Order:	26649					
Description: V	vasher		Part Number:	D2813					
Inspection Dwg:	Re	V:				Page 1 of 1			
FIRST ARTICLE INSPECTION CHECKLIST									
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments			
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Measured by:	5. F.		M8	Pro	ototype Approv	al:			
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Date: C	06/05/09	Date:	06/05/09	 Date:	,
Rev Date			3/04		
Rev Date				 Revised by	Approved
LAL	New Issue			KJ/RF	





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	DESIGN #	DRAWN BY		T AEROSPACE WKESBURY, ONTARIO, CANA	
\	CHECKED	APPROVED	DRAWING NO.	,	REV. A
)	$ Q^{\prime}$	off	D2813		SHEET 1 OF 1
	DATE		TITLE		SCALE
	00.11.03		WASHER		1:1
	Α	00.11.03	NEW ISSUE		



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